

## GTC720

### ULTIMATE CLEAR

07102019

#### DESCRIPTION

GTC720 ULTIMATE CLEAR is a 2K ready to spray premium quality overall clear that meets the National Rule for VOC compliance. GTC720 possesses a “water white” color that eliminates concerns of color change over some basecoat colors, especially white. GTC720 has excellent buffing capabilities and a superior gloss for a glamour appearance.

#### COMPONENTS

- |                     |                              |
|---------------------|------------------------------|
| • GTC720            | Clear coat                   |
| • GH65/GH75/GH85    | Fast/Medium/Slow - Activator |
| • GH065/GH075/GH085 | Fast/Medium/Slow - Activator |

#### MIXING RATIO

Mix four (4) parts GTC720 with one (1) part selected activator. GTC720 is ready to spray after activation. A566 accelerator may be used up to 1 ounce per gallon or ¼ ounce per quart for enhanced drying.

#### POT LIFE AT 77° F

2 hours (without accelerator)

#### CLEAN UP

Use **NORTHSTAR** Lacquer Thinner or zero VOC solvents. (Check local regulation)

#### PHYSICAL DATA

|                       |             |
|-----------------------|-------------|
| Solids wt. (as mixed) | 39          |
| VOC as mixed          | 1.57        |
| Color                 | Water white |

#### DRY / FLASH TIMES

##### Air Dry at 77° F

|                     |               |
|---------------------|---------------|
| Flash between coats | 10-20 minutes |
| Dust free           | 35 minutes    |
| Tack free           | 20-30 minutes |
| Sand & Buff         | 12 hour       |

## Force Dry

|                        |                       |
|------------------------|-----------------------|
| Flash before force dry | 15 minutes minimum    |
| Force dry time         | 35 minutes at 140° F  |
| Sand & Buff            | After 2 hour cooldown |

## COLOR SANDING

Sand with P1200/P1500/P2000 sand paper; polish with appropriate compounds and glazes to achieve a high gloss finish.

## GUN SETUPS

### Conventional

|              |                 |
|--------------|-----------------|
| Gravity Feed | 1.3 mm – 1.5 mm |
| Siphon Feed  | 1.3 mm – 1.5 mm |

## AIR PRESSURES

### Conventional at Gun

|              |             |
|--------------|-------------|
| Gravity Feed | 30 – 40 psi |
| Siphon Feed  | 35 – 45 psi |
| HVLP at cap  | 8 – 10 psi  |

## SURFACE PREPARATION

Use **NORTHSTAR** Clean Wipe (S10) to clean substrate free of grease, dirt, and foreign contaminants.

## APPLICATION AT 77° F

- Apply 2-3 medium wet coats over substrate to desired film thickness
- Allow 10-20 minutes between coats
- Scuff after 24 hours before applying topcoat or recoating
- Clean gun after spraying is completed

## SAFETY

Refer to Material Safety Data Sheet (MSDS) for complete safety instructions. The technical data sheet listed has been compiled in good faith for your convenience and guidance. No warranty, expressed or implied, is intended or given by the information on this sheet.