



4725 S. Camp Kearns Rd.
Kearns, UT 84118
(801) 966-5300
www.lusidtechnologies.com



TECHNICAL DATA SHEET

QP210 QUIKEE PRIME (DTM) HIGH SOLIDS 2.1 VOC

03012021



QP210 is an Isocyanate free pre-coat material with outstanding filling, adhesion, and holdout properties. QP210 sands with ease and cross-links for excellent holdout. QP210 is a Full Direct to Metal Primer for all Steel and Aluminum applications. Bare metal must be properly cleaned and free of rust.



COMPONENTS

- QP210 Primer
- HQP Activator
- S9860/9870/9885/9895 Fast/Medium/Slow/Very Slow – Reducers
- S065/075/085 Fast/Medium/Slow – Zero VOC Reducers
- ST065/075/085 Fast/Medium/Slow – Zero VOC Reducers
(For restricted areas outside of California greater Metro Areas)
- GR65/75/85/95 Fast/Medium/Slow/Very Slow - National Rule Reducer
- GTOR-F/M/S/VS Fast/Medium/Slow/Very Slow - Zero VOC Reducer



MIXING RATIO

Mix four (4) parts QP210 with one (1) part HQP activator.

*For use as a sealer, mix four (4) parts QP210 with one (1) part HQP activator and one (1) part selected reducer.



POT LIFE

4 hours @ 77° F/25° C



CLEAN UP

Use NORTHSTAR Lacquer Thinner or zero VOC solvents. (Check local regulation)



PHYSICAL DATA

Solids wt. (Base) 67.1% (67% as mixed PRIMER) (50% as mixed SEALER)
VOC as mixed (restricted areas) 2.1 lbs/gl
(Using Low VOC Activator)
Color Light Grat



DRY / FLASH TIMES

Air Dry at 77° F/25°C 10-15 minutes
Flash between coats 1-2 hours (light coats), Overnight (heavy build)
To Sand 30 minutes
To Topcoat 30 minutes

Force Dry

Flash before force dry

Force dry time

15 minute flash

30 minutes @110°F



GUN SETUPS

Compliant

Gravity Feed 1.5 mm – 1.8 mm
Siphon Feed 1.5 mm – 1.8 mm

AIR PRESSURES

Conventional at Gun

Gravity Feed 35-45 psi
Siphon Feed 40-50 psi
HVLP at cap 8-10 psi



SURFACE PREPARATION

Use NORTHSTAR Clean Wipe (S10) to clean substrate free of grease, dirt, and foreign contaminants.



APPLICATION AT 77° F/25°C

- Apply 2 medium wet coats over substrate
- Allow 10-15 minutes between coats, 30 minutes to topcoat when used as a sealer
- Scuff after 8 hours before applying topcoat
- Clean gun after spraying is completed



SAFETY

Refer to Material Safety Data Sheet (MSDS) for complete safety instructions. The technical data sheet listed has been compiled in good faith for your convenience and guidance. No warranty, expressed or implied, is intended or given by the information on this sheet.

GreenTec