



# TECHNICAL DATA SHEET

## KAC410 KICK ASS CLEAR

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KAC410 is a premium automotive National Rule Clear. Its distinct "water white" property eliminates concerns of color change, especially over white. KAC410 has outstanding buffing capabilities and a superior gloss for a kick ass appearance



### COMPONENTS

- KAC410 Kick Ass Clear
- GH60/GH70/GH80 Fast/Medium/Slow – National Rule Activators
- GH50W Super Fast - Winterized Activators



### MIXING RATIO

Mix four (4) parts KAC410 clear with one (1) part selected activator.



### POT LIFE

2 hours @ 77° F/25° C



### CLEAN UP

Use NORTHSTAR Lacquer Thinner or zero VOC solvents. (Check local regulation)



### PHYSICAL DATA

Solids wt.	34.4% (39.0% as mixed)
VOC as mixed (restricted areas)	4.8 lbs/gl
Color	Water white



### DRY / FLASH TIMES

Air Dry at 77° F/25° C	
Flash between coats	8-10 minutes
Dust free	30 minutes
Tack free	15-20 minutes
Sand & Buff	12-24 hours (air dry) @77° F/25° C

### Force Dry

Flash before force dry 15 minute flash  
Force dry time 40 minutes @140° F/60° C  
Sand & Buff 1 hour after cooldown at minimum 77° F/25° C



### COLOR SANDING

Wet sand with 1500 to 2000 wet or dry paper, then buff with appropriate compounds and glazes to achieve a high gloss finish.



### GUN SETUPS

#### Compliant

Gravity Feed	1.3 mm – 1.5 mm
Siphon Feed	1.3 mm – 1.5 mm

### AIR PRESSURES

#### Conventional at Gun

Gravity Feed	30 – 40 psi
Siphon Feed	35 – 45 psi
HVLP at cap	8 – 10 psi



### SURFACE PREPARATION

Use NORTHSTAR Clean Wipe (S10) to clean substrate free of grease, dirt, and foreign contaminants.



### APPLICATION AT 77° F/25° C

- Apply 2 medium wet coats over substrate to desired film thickness
- Allow 10 – 15 minutes between coats
- Scuff after 24 hours before recoating
- Clean gun after spraying is completed



### SAFETY

Refer to Material Safety Data Sheet (MSDS) for complete safety instructions. The technical data sheet listed has been compiled in good faith for your convenience and guidance. No warranty, expressed or implied, is intended or given by the information on this sheet.

# GenTec