

## GP587

### Hot Rod Satin Black

### Urethane Modified Acrylic Topcoat

09142016

#### DESCRIPTION

GenPac is a medium solids, urethane modified acrylic topcoat, which offers excellent dry times. GenPack-Series is compliant with the National VOC rules and California rules including SCAQMD Rule 1151, Group 2.

#### COMPONENTS

- GP587 Color
  - GH2
  - H4
- Base  
Activator  
Activator (Northstar)

#### MIXING RATIO

For enhanced performance, mix eight (8) parts GenPac color with one (1) part Activator. Paint is then ready to spray.

#### POT LIFE AT 77° F

2 hours

#### CLEAN UP

Use Lacquer Thinner or zero VOC solvents. (Check local regulation)

#### PHYSICAL DATA

Solids wt. (as mixed) 52% (avg of colors)  
VOC as mixed 3.5 (GH2 activator)  
Color Factory Pack colors only

#### DRY / FLASH TIMES

##### Air Dry at 77° F

Flash between coats 10-15 minutes  
Tape time Overnight  
Tack free 30 minutes  
Dust free 1 hour

## Force Dry

Flash before force dry  
Force dry time

15 minutes flash  
30 minutes @ 140° F

## GUN SETUPS

### Conventional

Gravity Feed  
Siphon Feed

1.3 mm – 1.5 mm  
1.3 mm – 1.5 mm

## AIR PRESSURES

### Conventional at Gun

Gravity Feed  
Siphon Feed  
HVLP at cap

30 – 40 psi  
35 – 45 psi  
8 – 10 psi

## SURFACE PREPARATION

Use **NORTHSTAR** Clean Wipe (S10) to clean substrate free of grease, dirt, and foreign contaminants.

## APPLICATION AT 77° F

- Apply 2 medium wet coats substrate for solid colors
- Apply 2-3 medium wet coats over substrate for metallic or pearl colors
- Allow 10-15 minutes between coats
- Scuff after 24 hours before recoating
- Clean gun after spraying is completed

## SAFETY

Refer to Material Safety Data Sheet (MSDS) for complete safety instructions. The technical data sheet listed has been compiled in good faith for your convenience and guidance. No warranty, expressed or implied, is intended or given by the information on this sheet.