

Safety Data Sheet acc. to OSHA HCS

Printing date 08/26/2025

Reviewed on 08/26/2025

1 Identification

- **Product identifier**
- **Trade name:** EX21 2.1 VOC EPOXY CATALYST
- **Article number:** EX21
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
 NorthStar is a product of Lusid Technologies Inc
 4725 S Camp Kearns Road
 Kearns, UT 84118
 (801) 966-5300
 info@lusidtechnologies.com
- **Information department:** Product safety department
- **Emergency telephone number:**
 24 Hrs Emergency Contact:
 INFOTRAC
 1-800-535-5053

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids 2

H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Carcinogenicity 2

H351 Suspected of causing cancer.



GHS07

Skin Irritation 2

H315 Causes skin irritation.

Eye Irritation 2A

H319 Causes serious eye irritation.

Specific Target Organ Toxicity - Single Exposure 3 H336 May cause drowsiness or dizziness.

- **Label elements**

- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS02



GHS07



GHS08

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- **Signal word** *Danger*

- **Hazard-determining components of labeling:**

4-chloro-alpha,alpha,alpha-trifluorotoluene
acetone
butanone

- **Hazard statements**

Highly flammable liquid and vapor.
Causes skin irritation.
Causes serious eye irritation.
Suspected of causing cancer.
May cause drowsiness or dizziness.

- **Precautionary statements**

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/protective clothing/eye protection/face protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/attention.
Call a poison center/doctor if you feel unwell.
Specific treatment (see on this label).
Take off contaminated clothing and wash it before reuse.
If skin irritation occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
In case of fire: Use CO₂, powder or water spray to extinguish.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**

- **NFPA ratings (scale 0 - 4)**



Health = 2
Fire = 3
Reactivity = 0

- **HMIS-ratings (scale 0 - 4)**



Health = 2
Fire = 3
Reactivity = 0

- **Other hazards**

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

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· **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization:** Mixtures
- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

67-64-1	acetone	25-50%
98-56-6	4-chloro-alpha, alpha, alpha-trifluorotoluene	10-25%
110-43-0	heptan-2-one	10-25%
78-93-3	butanone	10-25%

4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:** In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.

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See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

Protective Action Criteria for Chemicals

PAC-1:

25036-25-3	phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]	12 mg/m ³
67-64-1	acetone	200 ppm
110-43-0	heptan-2-one	150 ppm
78-93-3	butanone	200 ppm

PAC-2:

25036-25-3	phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]	5.7 ppm
67-64-1	acetone	3200* ppm
110-43-0	heptan-2-one	670 ppm
78-93-3	butanone	2700* ppm

PAC-3:

25036-25-3	phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]	34 ppm
67-64-1	acetone	5700* ppm
110-43-0	heptan-2-one	4000* ppm
78-93-3	butanone	4000* ppm

7 Handling and storage

Handling:

Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

Prevent formation of aerosols.

Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Keep respiratory protective device available.

Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: Store in a cool location.

Information about storage in one common storage facility: Not required.

Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

Additional information about design of technical systems: No further data; see section 7.

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- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the remaining constituent has no known exposure limits.

67-64-1 acetone

PEL	Long-term value: 2400 mg/m ³ , 1000 ppm
REL	Long-term value: 590 mg/m ³ , 250 ppm
TLV	Short-term value: 1187 mg/m ³ , 500 ppm
	Long-term value: 594 mg/m ³ , 250 ppm
	A4, BEI

110-43-0 heptan-2-one

PEL	Long-term value: 465 mg/m ³ , 100 ppm
REL	Long-term value: 465 mg/m ³ , 100 ppm
TLV	Long-term value: 50 ppm

78-93-3 butanone

PEL	Long-term value: 590 mg/m ³ , 200 ppm
REL	Short-term value: 885 mg/m ³ , 300 ppm
	Long-term value: 590 mg/m ³ , 200 ppm
TLV	Short-term value: 150 ppm
	Long-term value: 75 ppm
	BEI, Skin

- **Ingredients with biological limit values:**

67-64-1 acetone

BEI	25 mg/L
	Medium: urine
	Time: end of shift
	Parameter: Acetone (nonspecific)

78-93-3 butanone

BEI	2 mg/L
	Medium: urine
	Time: end of shift
	Parameter: Methyl ethyl ketone (nonspecific)

- **Additional information:** The lists that were valid during the creation were used as basis.

- **Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes and skin.

- **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

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Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

Information on basic physical and chemical properties

General Information

Appearance:

Form:	Liquid
Color:	Clear
Odor:	Characteristic
Odor threshold:	Not determined.

pH-value: Not determined (pH N/A in solvent coatings)

Change in condition

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	55.8-56.6 °C (132.4-133.9 °F)

Flash point: <-18 °C (<-0.4 °F)

Flammability: Highly flammable.

Auto igniting: 393 °C (739.4 °F)

Decomposition temperature: Not determined.

Ignition temperature: Product is not selfigniting.

Danger of explosion: Product is not explosive. However, formation of explosive air/ vapor mixtures are possible.

Explosion limits:

Lower: 1 Vol %

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Upper:	13 Vol %
· Vapor pressure at 20 °C (68 °F):	233 hPa (174.8 mm Hg)
· Vapor pressure at 50 °C (122 °F):	800 hPa (600 mm Hg)
· Density at 20 °C (68 °F):	1.0299 g/cm ³ (8.5945 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with Water:	Fully miscible.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	45.8 %
VOC content:	20.65 %
	284.8 g/l / 2.38 lb/gal
· Solids content:	43.8 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant
- **Carcinogenic categories**

· IARC (International Agency for Research on Cancer)

98-56-6	4-chloro-alpha,alpha,alpha-trifluorotoluene
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- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** No further relevant information available.

- **Behavior in environmental systems:**

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

- **Additional ecological information:**

- **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**

- **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- **Uncleaned packagings:**

- **Recommendation:** Disposal must be made according to official regulations.

- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

- **UN-Number**

- **DOT, IMDG, IATA**

UN1263

- **UN proper shipping name**

- **DOT**

Paint

- **IMDG, IATA**

PAINT

- **Transport hazard class(es)**

- **DOT**



- **Class**

3 Flammable liquids

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· Label	3
· IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	
· DOT, IMDG, IATA	II
· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	33
· EMS Number:	F-E, S-E
· Stowage Category	B
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 1263 PAINT, 3, II

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.

· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

· **Hazardous Air Pollutants**

None of the ingredients is listed.

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· Proposition 65

· Chemicals known to cause cancer:

98-56-6	4-chloro-alpha,alpha,alpha-trifluorotoluene
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· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

· Carcinogenic categories

· EPA (Environmental Protection Agency)

67-64-1	acetone	/
78-93-3	butanone	/

· TLV (Threshold Limit Value)

67-64-1	acetone	A4
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· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

· GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms



GHS02 GHS07 GHS08

· Signal word Danger

· Hazard-determining components of labeling:

4-chloro-alpha,alpha,alpha-trifluorotoluene

acetone

butanone

· Hazard statements

Highly flammable liquid and vapor.

Causes skin irritation.

Causes serious eye irritation.

Suspected of causing cancer.

May cause drowsiness or dizziness.

· Precautionary statements

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

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If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/attention.
Call a poison center/doctor if you feel unwell.
Specific treatment (see on this label).
Take off contaminated clothing and wash it before reuse.
If skin irritation occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
In case of fire: Use CO2, powder or water spray to extinguish.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.
 · **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Environment protection department.
- **Contact:** Product Safety Dept.
- **Date of preparation / last revision** 08/26/2025 / 10
- **Abbreviations and acronyms:**
 - IMDG: International Maritime Code for Dangerous Goods
 - DOT: US Department of Transportation
 - IATA: International Air Transport Association
 - EINECS: European Inventory of Existing Commercial Chemical Substances
 - ELINCS: European List of Notified Chemical Substances
 - CAS: Chemical Abstracts Service (division of the American Chemical Society)
 - NFPA: National Fire Protection Association (USA)
 - HMIS: Hazardous Materials Identification System (USA)
 - VOC: Volatile Organic Compounds (USA, EU)
 - PBT: Persistent, Bioaccumulative and Toxic
 - vPvB: very Persistent and very Bioaccumulative
 - NIOSH: National Institute for Occupational Safety
 - OSHA: Occupational Safety & Health
 - TLV: Threshold Limit Value
 - PEL: Permissible Exposure Limit
 - REL: Recommended Exposure Limit
 - BEI: Biological Exposure Limit
 - Flammable Liquids 2: Flammable liquids – Category 2
 - Skin Irritation 2: Skin corrosion/irritation – Category 2
 - Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A
 - Carcinogenicity 2: Carcinogenicity – Category 2
 - Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3
- *** Data compared to the previous version altered.**

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